

Work Order ID 79071

Thursday, January 19, 2012 11:08:22 AM

79071

Ship tomorrow Jan 20th

Page 1

Item ID: D2569

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Hinge

Stop

NS2

Start Date: 1/19/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/20/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

MUF

Date: *12-01-19* Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2569

Rev B

100

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00

100

Powdercoat

Memo

0.00

Powder Coating

Note: Advise that hinges are to be broken back and forth immediately after to ensure free mobility of hinge.

START TIME: 7:20
OVEN TEMPERATURE: 7:50
FINISH TIME:

2x M-12/10/20

110

QC3- Inspect Part Finish

0.00

110

QC

Memo

0.00

Quality Control

3x f 12/10/20
count

120

Identify as per dwg & Stock Location: _____

0.00

120

Packaging

Memo

0.00

Packaging

12/12/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D2569

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Hinge

Stop ***NS2***Start Date: 1/19/2012 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 1/20/2012 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/1/2012

MK
12-1-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, January 19, 2012 11:08:21 AM

Page 1

Work Order ID: 79071

Parent Item: D2569

Parent Item Name: Hinge

Start Date: 1/19/2012

Required Date: 1/20/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP D01.12.17Changed processEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS20257-3-7200 Piano Hinge		Purchased	No			100	f	18.7800	1	2		12/01/19	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST489A		18.78							
				119638		18.78							

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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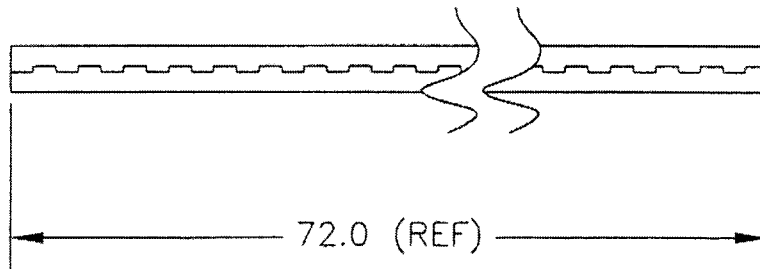
NOTE: Date & initial all entries



DESIGN <i>KE</i>	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>HA</i>	DRAWING NO. D2569	REV. B SHEET 1 OF 1
DATE 99.01.05		TITLE HINGE	SCALE 1:4
A	96.06.24	NEW ISSUE	
B	99.01.05	ADDED MS20257-3-7200 AND P/C REMOVED HOLE PATTERN	

RELEASED
99.01.21 KE

79071



NOTES:

- 1) MAKE FROM MS20257-3-7200
- 2) POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) ENSURE HINGE MOVEMENT IS MAINTAINED IMMEDIATELY AFTER POWDER COAT
- 4) USE 0.040 LOCKWIRE TO SECURE HINGE PIN AT BOTH ENDS
(USE #60 DRILL FOR LOCKWIRE HOLE)

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries